

PICOTURN[®]
Data Sheet

PICOTURN 1st Generation

**Rotational Speed Measurement System
for Turbochargers**

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1 PICOTURN-1G Series – Product List

| Part No. | Product | Description | | | |
|--------------------|----------------------------|--|----------|-----------------|----------------------------------|
| Sensors | | | | | |
| | | Sensor length/ thread length | Diameter | Cable length | Temperature range sensor head |
| 586 | PICOTURN-SM5.1 | 60 mm/54 mm | M5 x 0.8 | 1.5 m | -40 °C to +180 °C |
| 933 | PICOTURN-SM5.3 (*) | 60 mm/54 mm | M5 x 0.8 | 1.5 m | -40 °C to +230 °C |
| 998 | PICOTURN-SM5.5 (*) | 46 mm/40 mm | M5 x 0.8 | 1.5 m | -40 °C to +230 °C |
| 1059 | PICOTURN-SM5.6 (*) | 75 mm/69 mm | M5 x 0.8 | 1.5 m | -40 °C to +230 °C |
| 934 | PICOTURN-SM5F.2 | 41 mm/25 mm | M5 x 0.5 | 1.5 m | -40 °C to +230 °C |
| 1081 | PICOTURN-SM5F.3 (*) | 56 mm/40 mm | M5 x 0.5 | 1.5 m | -40 °C to +230 °C |
| 1574 | PICOTURN-SM5F.5 (*) | 76 mm/40 mm | M5 x 0.5 | 1.5 m | -40 °C to +230 °C |
| Accessories | | | | | |
| 1242 | PICOTURN-BM V6.1 | Controller with BNC output connectors for 8 to 30 V power supply | | | |
| 890 | PICOTURN-CT | Calibration Device for PICOTURN-BM controllers | | | |
| 594 | Extension cable | SMB Extension cable for sensors, 1.5 m length | | | |
| 696 | Clamping nut | M5 fine thread nut for sensors –SM5F.x | | | |

(*) on request

230 °C types: 250 °C for max. 5 min

For length sensor types, please use Extension cable (Part No. 594).

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2 PICO TURN-BM V6

2.1 Description

PICO TURN 1st generation is built for sensing the rotational speed of turbochargers with the sensor mounted directly to the compressor wheel. The sensor is made of a simple coil with ferrite core. If a vane of the compressor wheel is brought in front of the sensor, its inductance is changed. This change of inductance is measured by a TDC (Time-to-Digital Converter) and the data are processed by a DSP, giving a signal proportional to the rotational speed. The system is capable of speed measurement up to 400.000 rpm. The minimum speed is 200 rpm.



The **PICO TURN-BM V6** is our latest generation of **PICO TURN**. It is optimized with respect to similar sensitivity for the different kinds of sensors. **PICO TURN** is a universal speed measurement system for all standard compressor wheels (down to 32 mm [1.3'] wheels). The high sensitivity allows a large distance between sensor and the rotating vanes in the range of 1 mm at 0.6mm vane thickness. Even the rotational speed of compressor wheels made out of titanium may be measured (depending on alloy). Also the use of an extension cable between the controller box and the sensor is possible.

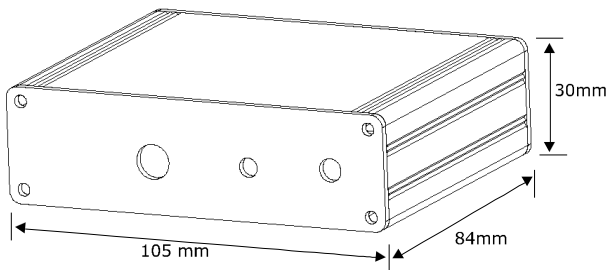
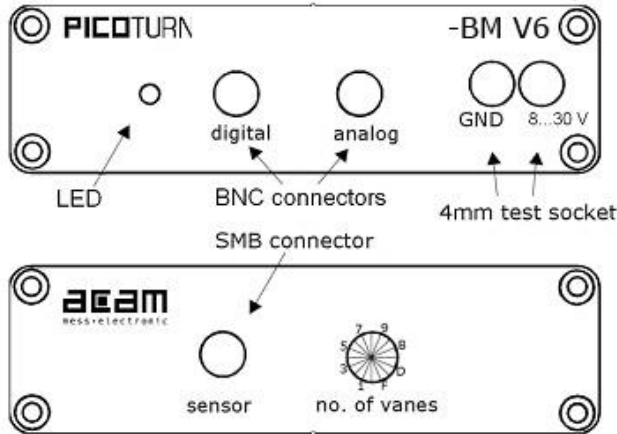
The number of vanes is programmable between 1 - 15 / 16 - 31. The **PICO TURN-BM** offers two kinds of interface:

- Digital pulse interface
- Analog interface 0.5 V – 4.5 V

A measurement system requires at least a **PICO TURN-BM V6** controller and a sensor from our **PICO TURN-SMx.x** series. The sensor is connected to the controller by a coaxial cable with two inner conductors and about 1.5 m (59') length (max. 4 m (157')). The connector is SMB type. The controller is mounted into an aluminum case. **PICO TURN-BM V6** Controller

2.2 Mechanical Dimensions

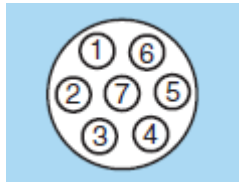
2.2.1 PICOTURN-BM V6



2.2.2 PICOTURN-BM V6L

| LEMO Plug | Part Number |
|----------------|------------------|
| Pin Assignment | (EXG.1B.307.HLN) |

- Pin 1 - n.c.
- Pin 2 - GND
- Pin 3 - +8...+30 V
- Pin 4 - Analog OUT
- Pin 5 - GND
- Pin 6 - Digital OUT
- Pin 7 - n.c.



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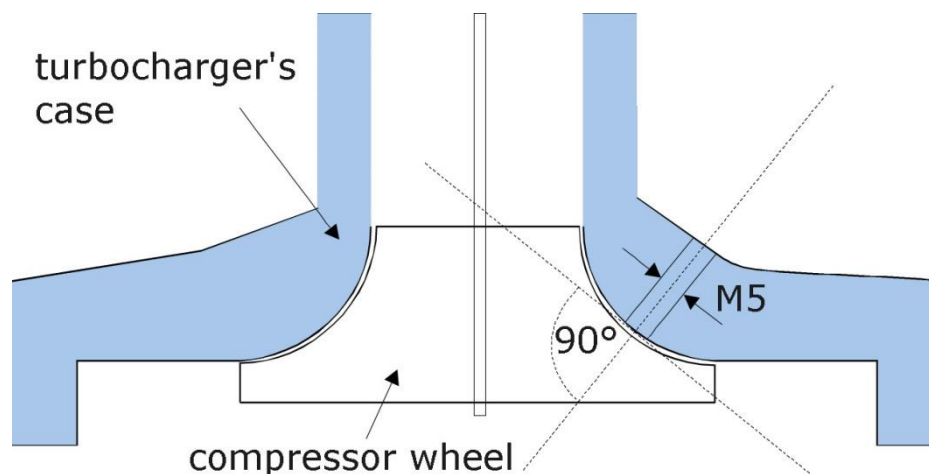
2.3 Installation

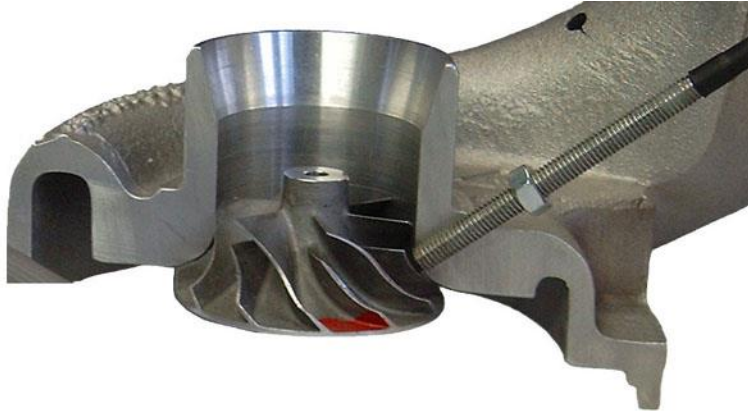
Installation is done by following steps:

1. Connect the controller to a power supply (battery, stationary power supply), connecting Vc to the red connector (signed ‚8 V - 30 V’), GND to the black connector (signed ‚GND’).
2. Set the number of vanes (for details see below)
3. Connect digital and/or analog outputs of the **PICOTURN**-BM controller unit with your data recorder (e.g. frequency counter, scope).
4. Mount the sensor near to the compressor wheel. The maximum distance between sensor and wheel depends on the shape of the vanes, especially their thickness. For vanes 0.6 mm (0.024’) thick the maximum distance is about 1 mm (0.039’).
5. The mounting hole must be of M5 x 08- or M5 x 0.5-type and should be perpendicular to the surface.
6. Connect the sensor to the ‚Sensor’- input at the backside of the controller.

The sensor should be mounted as close as possible to the compressor wheel. Make sure that it doesn't touch the wheel (Danger of destroying the compressor wheel)! The maximum distance depends on the shape of the vanes and their thickness. For typical 0.6 mm thick vanes the maximum distance is 1 mm with the standard sensors and 1.9 mm with the fine thread sensors.

The signal quality is indicated by the controller's LED that should be shining continuously. For details see the LED section in this manual.





2.4 Technical Data

| | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|---|--------|--------|--------|--------|---|--------|----|--------|---|--------|----|--------|---|--------|----|--------|---|--------|----|--------|---|--------|----|--------|
| Case size W x H x L | 105 x 30 x 85 mm ³ (4.1' * 1.18' * 3.35') | | | | | | | | | | | | | | | | | | | | | | | | |
| Supply voltage /current | 8 to 30 V DC/ typ. 60 mA | | | | | | | | | | | | | | | | | | | | | | | | |
| Distance between vane and sensor | ~ 1.0 mm (for vanes .6 mm thick) | | | | | | | | | | | | | | | | | | | | | | | | |
| Digital output | pulsed 5V CMOS, 50 % duty cycle Frequency precision 0.009 % of FS 1 pulse per N vanes, N = 1 to 31 | | | | | | | | | | | | | | | | | | | | | | | | |
| Analog output | 0.5 V to 4.5 V (80.000 rpm/V) Voltage precision 0.5 % of FS @ 25°C Update rate: <table border="0" style="width: 100%;"> <tr> <td>N = 4</td> <td>104 Hz</td> <td>N = 10</td> <td>260 Hz</td> </tr> <tr> <td>5</td> <td>130 Hz</td> <td>11</td> <td>286 Hz</td> </tr> <tr> <td>6</td> <td>156 Hz</td> <td>12</td> <td>313 Hz</td> </tr> <tr> <td>7</td> <td>182 Hz</td> <td>13</td> <td>339 Hz</td> </tr> <tr> <td>8</td> <td>208 Hz</td> <td>14</td> <td>365 Hz</td> </tr> <tr> <td>9</td> <td>234 Hz</td> <td>15</td> <td>391 Hz</td> </tr> </table> | N = 4 | 104 Hz | N = 10 | 260 Hz | 5 | 130 Hz | 11 | 286 Hz | 6 | 156 Hz | 12 | 313 Hz | 7 | 182 Hz | 13 | 339 Hz | 8 | 208 Hz | 14 | 365 Hz | 9 | 234 Hz | 15 | 391 Hz |
| N = 4 | 104 Hz | N = 10 | 260 Hz | | | | | | | | | | | | | | | | | | | | | | |
| 5 | 130 Hz | 11 | 286 Hz | | | | | | | | | | | | | | | | | | | | | | |
| 6 | 156 Hz | 12 | 313 Hz | | | | | | | | | | | | | | | | | | | | | | |
| 7 | 182 Hz | 13 | 339 Hz | | | | | | | | | | | | | | | | | | | | | | |
| 8 | 208 Hz | 14 | 365 Hz | | | | | | | | | | | | | | | | | | | | | | |
| 9 | 234 Hz | 15 | 391 Hz | | | | | | | | | | | | | | | | | | | | | | |
| Number of vanes/pulse* | 1 to 15 / 16 to 31 | | | | | | | | | | | | | | | | | | | | | | | | |
| Operating temperature range sensor -SM5.1, -SM5.2 -SM5.3 | - 40 °C to + 180 °C - 40 °C to + 230 °C (250 °C max. 5 min) | | | | | | | | | | | | | | | | | | | | | | | | |
| Operating temperature range controller | - 40 °C .. +85 °C | | | | | | | | | | | | | | | | | | | | | | | | |

*If the analog output is used, the number of vanes is selectable between 4 – 31.

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2.5 Number of Vanes - Code Switch

On the back of the case there is a rotational code switch. This is to be used for setting the number of vanes. Setting an inside jumper, the range is shifted from 1 to 15 to 16 to 31. For setting the jumper the case must be opened. The place for the jumper can be seen from the photo below, marked by an arrow.

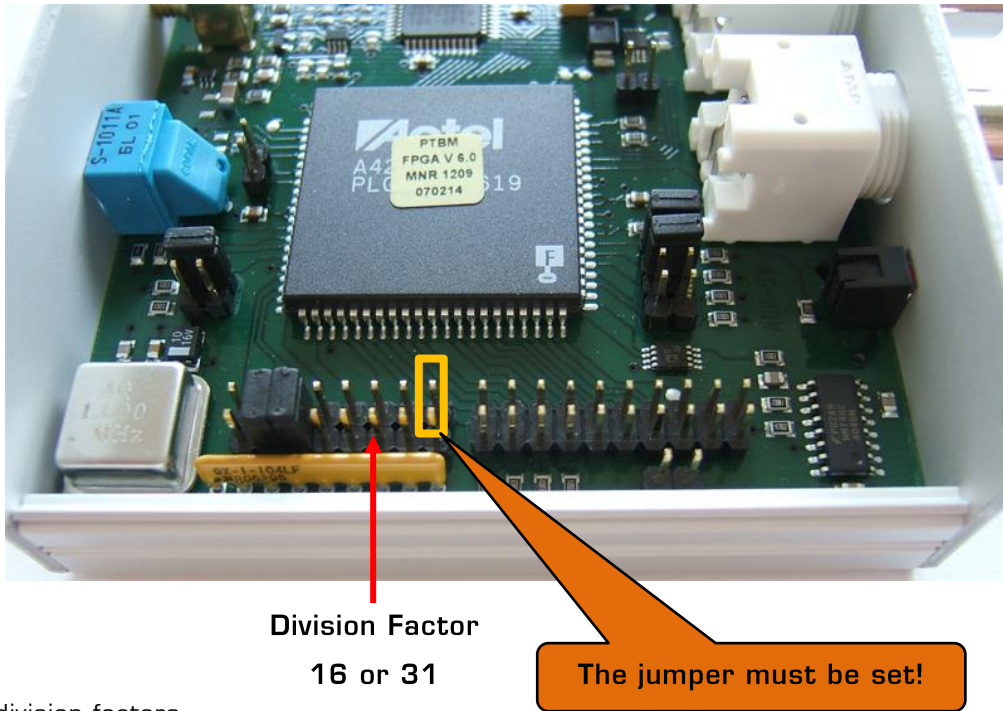


Table 1: division factors

| code switch | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C | D | E | F |
|----------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| without jumper | 1 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 |
| with jumper | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 |

2.6 Analog Interface

The analog output voltage covers 0.5 V to 4.5 V. The slope is 80.000 rpm/V, corresponding to 320.000 rpm at 4.5 V output voltage. The mentioned value of the slope is valid only if the number of vanes is correctly encoded.

When using the analog output, the possible numbers of vanes are 4 to 31 only!

Hint: If the measurement of a rotational speed higher than 320.000 rpm is needed while using the analog output, this can be achieved by selecting a ,wrong' number of vanes.

Example 1:

Real number: 10

Set number: 5

gives half the slope, 40,000 rpm/V and therefore a better resolution

Maximum speed is 160,000 rpm

Example 2:

Real number: 8

Set number: 12

gives a slope of $1.5 * 80,000 \text{ rpm/V} = 120,000 \text{ rpm/V}$. The maximum range is 480,000 rpm

2.7 LED - Display Functionality

| Mode | Kind of Light | Circumstance | Consequences |
|-------|--|-------------------------------------|--|
| No. 1 | LED flickers with about 8 Hz | Sensor not connected | Please connect the sensor. |
| | | Sensor disconnected for device test | Device test. The controller is o.k. and the supply voltage sufficient. |
| | | Sensor connected | The sensor, the sensor cable or the sensor connector is defect. |
| No. 2 | LED flashes (short 200ms flashes at max. 4 Hz) | Turbo standing still | There are electromagnetic disturbances. On engine test stations this might be due to ground loops. Add an additional GND wire from the controller to the engine. Otherwise the signal might be disturbed, especially at low rotational speeds. |
| | | Turbo rotates | The sensor signal is too weak. If possible bring the sensor closer to the wheel. |
| No. 3 | LED is on with short breaks | Turbo rotates | The sensor signal is statistically proof and the controller can measure. But the signal strength is quite low. If possible, bring the sensor 0.1 to 0.2 mm closer to the wheel. |
| No. 4 | LED on continuously | Turbo rotates | The system is optimized. |
| No. 5 | LED stays black | Turbo rotates | The power supply of the system is broken. Please check it. |
| | | Turbo rotates and power is on | The sensor is far away from the wheel (3 to 4 mm). To exclude that the controller is defect remove the sensor and check that the LED is blinking. |
| | | Sensor removed for device test | The device is defect of the supply voltage is below 8 V. |
| | | Turbo standing still, power o.k. | The rotational speed is zero, the controller is in wait state. |

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2.8 Analog Signal for optimal Sensor Positioning

The measurement signal can also be tested quantitatively. This is helpful during application but may also be of interest during operation. It helps to achieve a higher signal-to-noise ratio of the measurement chain.

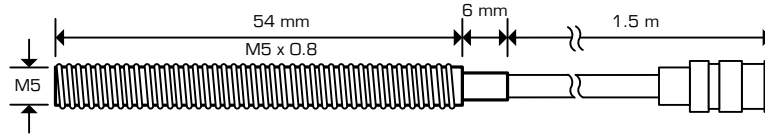
The number of vanes has to be set to "0". A voltmeter has to be connected to the analog output, being set to the right measurement range (e.g. 5 V).

The indicated voltages can bet interpreted according to the following table, assumed that the noise level is low (engine off):

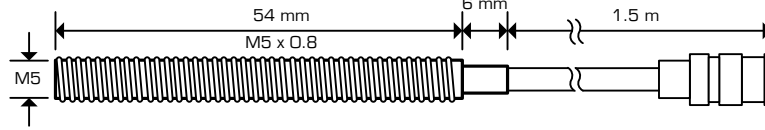
| Voltage | LED Light | Interpretation |
|------------------------------------|--------------------------------------|--|
| Less than 0.20 V | Mode 2 – LED flashes | The sensor is too far away, bring it closer to the wheel |
| Between 0.20 V and 0.25 V | Mode 3 – LED is on with short breaks | Bring the sensor 0.1 mm closer to the wheel |
| More than 0.25 V but less than 4 V | Modus 4 – LED permanently on | Good signal. For gasoline engines it should be more than 1.5 V to have enough margin against noise |
| More than 4 V | Modus 4 – LED permanently on | Be carefull. The sensor is very close to the wheel and might touch it. |

2.9 Dimensions

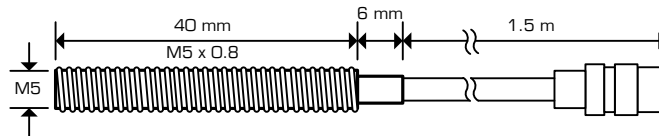
PICOTURN-SM5.1



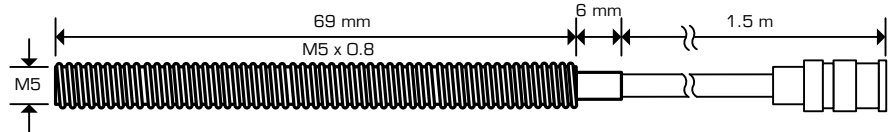
PICOTURN-SM5.3



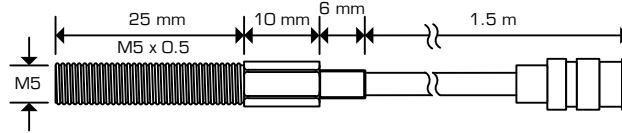
PICOTURN-SM5.5



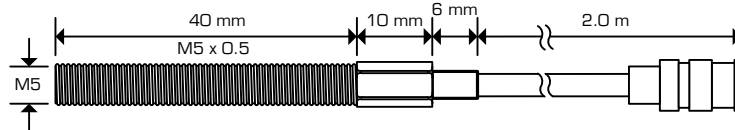
PICOTURN-SM5.6



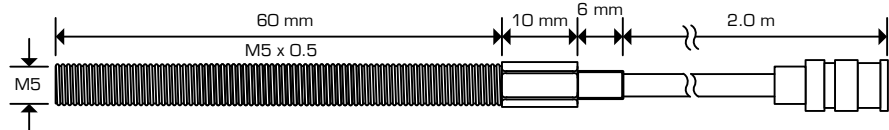
PICOTURN-SM5F.2



PICOTURN-SM5F.3



PICOTURN-SM5F.5



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2.10 Practical Hints

a) On engine test stands add an additional GND wire from the GND input of the **PICOTURN-BM** controller (black connector) to the engine. This is not necessary in cars.

b) The cable length should be only as long as necessary. The shorter the better will be the sensor signal quality. On engine test stands, the 1.5 m sensor cable length should be sufficient. The maximum total cable length is 4 m.

c) Prefer the digital output if both output signals can be used. It shows higher dynamics and better precision. The analog output might need a re-calibration from time to time to fix the offset and slope. For re-calibration we offer the **PICOTURN-CT** calibration device.

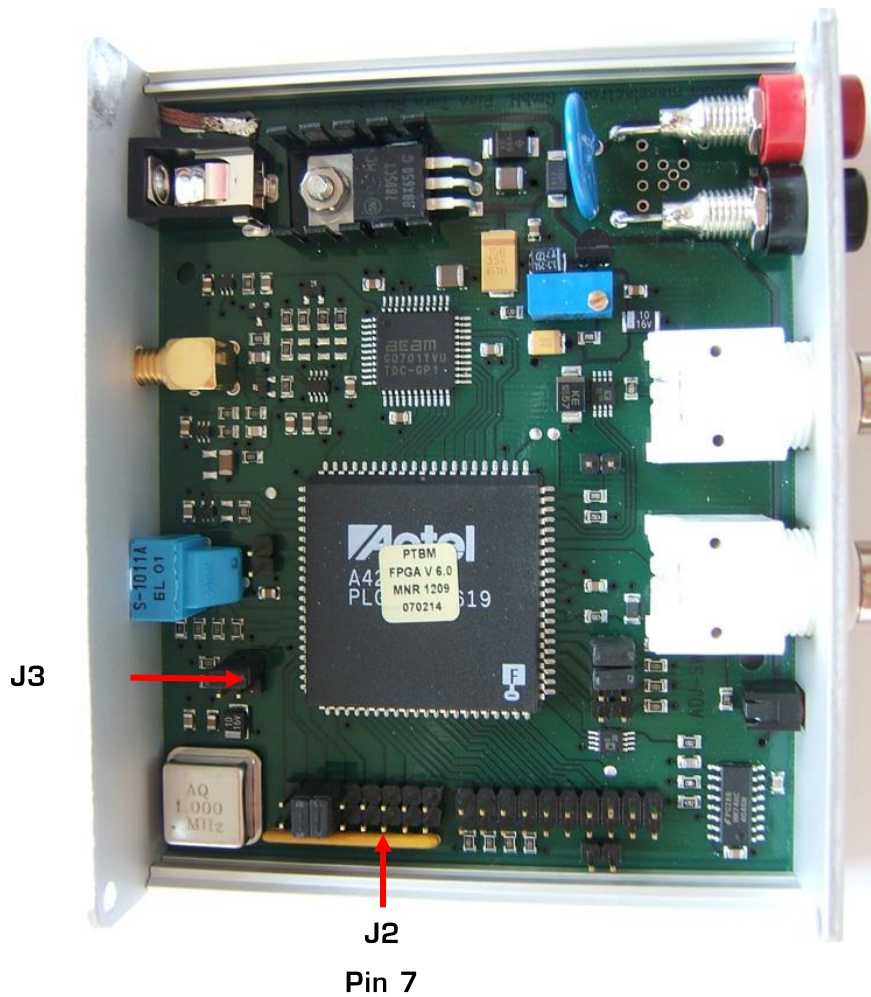
d) When you want to open the controller box release the upper 4 screws. In case the screws fit very tough, apply the screw driver and give him a short, strong beat. This will loosen the screw.

2.11 Measuring very high Rotational Speeds

The default settings of the **PICOTURN-BM V6** are optimized for rotational speed measurement up to 280.000 rpm. For measuring higher rotary speed, it could be necessary to adjust the internal filter settings to avoid interferences. In this case, the following steps must be executed:

1. When using an extension cable between the sensor and the **PICOTURN-BM V6** evaluation box the cable should be removed to connect the sensor directly to the evaluation box.
2. If this step is not sufficient, or there is no possibility to connect the sensor directly to the evaluation box, an opening of the box will be necessary. Remove the upper four screws from the aluminum case and lift-off the housing cover. Then affix an additional jumper to PIN 7 of the edge connector J2 (see picture below). This adjustment tunes the internal filter for a wider range and improves the system for measuring higher speed frequency.

3. If the second step doesn't achieve the required result, additionally remove J3 (see picture below) which is set by default.



After these steps the system supports a safe detection up to 100.000 vanes per second. Please consider the increased sensitive of the system towards external disturbances due to the extended sensitivity range of the internal filter. Therefore we recommend to accomplish only as many steps as required for a safe measurement.

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3 PICO TURN-CT

3.1 Description

This device is for testing and calibrating the **PICO TURN-BM** device which is used to measure the rotational speed of turbochargers. It simulates the behavior of a sensor mounted to a turbo charger.

It is connected to the control unit **PICO TURN-BM** instead of a sensor. A selectable vane frequency (revolution speed) is reproduced very precisely and allows the verification and calibration of the analog and digital output signals over the entire measurement range.



The **PICO TURN-BM** system is designed for revolution speeds of up to 350,000 rpm. The minimum revolution speed is 200 rpm. The calibration unit **PICO TURN-CT** covers that entire range.

The number of vanes on a virtual compressor wheel and its simulated revolution speed are selected by push-button code switches.

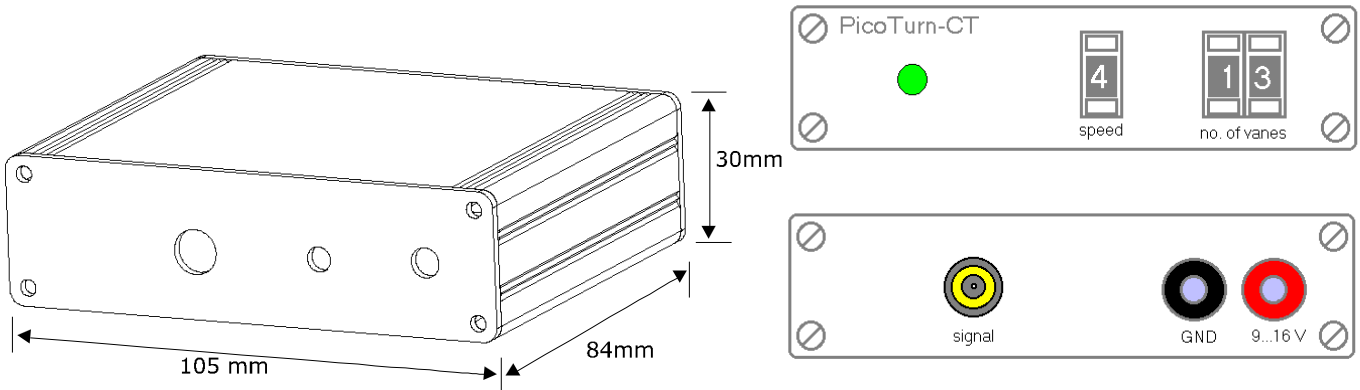
- to 32 vanes
- revolution speeds between 0 and 360,000 rpm in steps of 40,000 rpm

The calibration unit itself is not measuring revolution speeds and can only be operated in conjunction with a **PICO TURN-BM** device.

3.2 Basic Structure

The **PICO TURN-CT** device provides a signal output on an SMB connector, intended for being plugged to the **PICO TURN-BM** signal input via a coaxial cable. **PICO TURN-CT** is housed in an aluminum case similar to **PICO TURN-BM**. It is powered by a 9 to 15 Volts DC power supply and can be operated in parallel with the power supply for the **PICO TURN-BM** device, using the banana plug sockets. The current consumption of the calibration unit alone is about 20 mA.

3.3 Dimensions



3.4 Setup

In order to get started the following steps are necessary:

- Connecting both devices to a power supply (battery, stationary power supply), connecting Vc to the red connector (labeled '9-15V'), GND to the black connector (labeled 'GND'). It is possible to operate both devices in parallel with one power supply.
- Plugging the coaxial cable into the SMD connector of the **PICOTURN-BM** device labeled 'sensor'
- Plugging the other end of the coaxial cable into the SMD connector of the calibration device labeled 'signal'
- Selecting the correct number of vanes at the rotational code switch of the **PICOTURN-BM** device.
- Selecting the same number of vanes with the push-button code switches of the calibration device (choose a value between 04 and 32).
- Connecting the digital and/or analog output connectors to an oscilloscope or voltmeter.
- Selecting the desired rotational speed at the push-button code switch labeled "speed".

A red-colored light-emitting diode displays **PICOTURN-BM**'s operating status, which deserves to be recorded. Before plugging the coaxial, this LED should "flicker". After plugging, with "speed" set to zero, it should turn dark. On toggling to a non-zero speed, it should give continuous light.

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3.5 Settings

- The push-button code switch labeled "speed" on the calibration device sets the revolution speed. The simulated speed is given by the number shown on the switch times 40,000 rpm. A switch position of "0" means no rotation, "1" a revolution speed of 40 thousand rounds per minute, "2" means 80,000 rpm, and so on up to "9", which represents 360,000 rpm.

A double push-button code switch permits to choose the "number of vanes" present on the virtual turbocharger compressor wheel, to be simulated.

Please note that the maximum vane frequency (vanes per second) is 100 kHz. Is this frequency exceeded due to "speed" and "no. of vanes" setting, the calibration device automatically goes back to standstill. Choosing parameters out of range (e.g. no. of vanes < 4 or > 32) provokes standstill simulation, too.

If the control device **PICOTURN-BM** detects no rotation, it goes into a wait mode and the voltage at the analog output connector measures 0,5 V. The red LED is off.

The following table gives an overview over all valid settings for revolution speed and no. of vanes with the resulting vane frequency in kHz (thousands of vanes per second).

Table 1 : Vane frequency = f{revolution speed, no. of vanes}

| SZ | "Speed"-Schalter | | | | | | | | | |
|----|------------------|--------|--------|--------|--------|---------|---------|--------|--------|--------|
| | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
| 04 | 0,0 | 2,667 | 5,333 | 8,000 | 10,667 | 13,333 | 16,000 | 18,665 | 21,333 | 23,995 |
| 05 | 0,0 | 3,333 | 6,667 | 10,000 | 13,333 | 16,667 | 20,000 | 23,337 | 26,667 | 30,008 |
| 06 | 0,0 | 4,000 | 8,000 | 12,001 | 16,000 | 20,000 | 23,995 | 27,992 | 32,000 | 36,004 |
| 07 | 0,0 | 4,667 | 9,333 | 14,001 | 18,665 | 23,337 | 27,992 | 32,680 | 37,348 | 42,017 |
| 08 | 0,0 | 5,333 | 10,667 | 16,000 | 21,333 | 26,667 | 32,000 | 37,348 | 42,644 | 48,019 |
| 09 | 0,0 | 6,000 | 12,001 | 18,002 | 23,995 | 30,008 | 36,004 | 42,017 | 48,019 | 53,981 |
| 10 | 0,0 | 6,667 | 13,333 | 20,000 | 26,667 | 33,333 | 40,000 | 46,674 | 53,333 | 59,970 |
| 11 | 0,0 | 7,333 | 14,668 | 22,002 | 29,326 | 36,664 | 44,004 | 51,348 | 58,651 | 66,007 |
| 12 | 0,0 | 8,000 | 16,000 | 23,995 | 32,000 | 40,000 | 48,019 | 56,022 | 64,000 | 71,942 |
| 13 | 0,0 | 8,667 | 17,331 | 26,008 | 34,662 | 43,337 | 52,016 | 60,698 | 69,324 | 77,973 |
| 14 | 0,0 | 9,333 | 18,665 | 27,992 | 37,348 | 46,674 | 56,022 | 65,359 | 74,627 | 84,034 |
| 15 | 0,0 | 10,000 | 20,000 | 30,008 | 40,000 | 50,000 | 59,970 | 70,053 | 80,000 | 90,090 |
| 16 | 0,0 | 10,667 | 21,333 | 32,000 | 42,644 | 53,333 | 64,000 | 74,627 | 85,288 | 95,923 |
| 17 | 0,0 | 11,335 | 22,663 | 34,014 | 45,351 | 56,657 | 68,027 | 79,365 | 90,703 | 0,000 |
| 18 | 0,0 | 12,001 | 23,995 | 36,004 | 48,019 | 59,970 | 71,942 | 84,034 | 95,923 | 0,000 |
| 19 | 0,0 | 12,666 | 25,332 | 37,987 | 50,697 | 63,291 | 76,046 | 88,692 | 0,000 | 0,000 |
| 20 | 0,0 | 13,333 | 26,667 | 40,000 | 53,333 | 66,667 | 80,000 | 93,240 | 0,000 | 0,000 |
| 21 | 0,0 | 14,001 | 27,992 | 42,017 | 56,022 | 70,053 | 84,034 | 98,039 | 0,000 | 0,000 |
| 22 | 0,0 | 14,668 | 29,326 | 44,004 | 58,651 | 73,394 | 87,912 | 0,000 | 0,000 | 0,000 |
| 23 | 0,0 | 15,332 | 30,675 | 45,977 | 61,350 | 76,628 | 91,954 | 0,000 | 0,000 | 0,000 |
| 24 | 0,0 | 16,000 | 32,000 | 48,019 | 64,000 | 80,000 | 95,923 | 0,000 | 0,000 | 0,000 |
| 25 | 0,0 | 16,667 | 33,333 | 50,000 | 66,667 | 83,333 | 100,000 | 0,000 | 0,000 | 0,000 |
| 26 | 0,0 | 17,331 | 34,662 | 52,016 | 69,324 | 86,580 | 0,000 | 0,000 | 0,000 | 0,000 |
| 27 | 0,0 | 18,002 | 36,004 | 53,981 | 71,942 | 90,090 | 0,000 | 0,000 | 0,000 | 0,000 |
| 28 | 0,0 | 18,665 | 37,348 | 56,022 | 74,627 | 93,240 | 0,000 | 0,000 | 0,000 | 0,000 |
| 29 | 0,0 | 19,333 | 38,685 | 57,971 | 77,369 | 96,618 | 0,000 | 0,000 | 0,000 | 0,000 |
| 30 | 0,0 | 20,000 | 40,000 | 59,970 | 80,000 | 100,000 | 0,000 | 0,000 | 0,000 | 0,000 |
| 31 | 0,0 | 20,672 | 41,322 | 62,016 | 82,645 | 0,000 | 0,000 | 0,000 | 0,000 | 0,000 |
| 32 | 0,0 | 21,333 | 42,644 | 64,000 | 85,288 | 0,000 | 0,000 | 0,000 | 0,000 | 0,000 |

Note: The ideal frequency values would all be multiples of 0.3333333 kHz. The reason why some are not is that they are all derived from a single oscillator frequency, with divisors sometimes odd. There is no adverse incidence on the calibration of the analog output voltage.

3.6 Interpretation Of Results: The Digital Output

Table 1 shows an overview of the vane frequencies. At the digital output of the **PICOTURN**-BM device, however, the frequency is different. It is that frequency divided by the number of vanes selected on the **PICOTURN**-BM device switch. If the number of vanes settings are identical on both devices, as recommended, the frequency at the digital output of **PICOTURN**-BM will have approximately the following values (as approximate target values):

| SZ | "Speed"-Schalter | | | | | | | | | |
|-----------|------------------|-------|-------|-------|-------|-------------------|-------|-------|-------|-------|
| | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
| 04 bis 16 | 0,0 | 0,667 | 1,333 | 2,000 | 2,667 | 3,333 | 4,000 | 4,667 | 5,333 | 6,000 |
| 17 bis 32 | 0,0 | 0,667 | 1,333 | 2,000 | 2,667 | wie oben oder 0,0 | | | | |

Table 2: Approximate target values of the digital display in kHz

Accurate values can be determined by dividing the table 1 values by the number of vanes setting. Regarding the speed settings '8' and '9' see also section "Extreme Speed" in this document.

3.7 Interpretation Of Results: The Analog Output

The analog output of the control device **PICOTURN-BM** is a 0.5 V – 4.5 V interface. The slope of the output signal versus the vane frequency is 80,000 rpm/V which means that the voltage is 4.5 V at 320,000 rpm. Please note that the no. of vanes selected at the control device **PICOTURN-BM** influences the voltage at its analog output. The slope of 80,000 rpm/V is only valid for the correct selection of no. of vanes.

Therefore it is important that the no. of vanes selected at the control device **PICOTURN-BM** is equal to the no. of vanes selected at the calibration device.

By changing the revolution speed on the calibration device the stepwise change of the output voltage on the control device **PICOTURN-BM** can be observed. At the starting position with no rotation the voltage is 0.5 V. With each increase of the revolution speed by one the output voltage increases by 0.5 V up to 5 V at a revolution speed of 360,000 rpm.

This stepwise change of the output voltage can be observed at each no. of vanes selected within the valid range.

Please note that when using the analog output the selected no. of vanes has to be between 4 and 31.

The following table shows an overview over the target values of the analog output voltage of the control device **PICOTURN-BM** for all settings of revolution speed and no. of vanes at the calibration device.

| SZ | "Speed"-Schalter | | | | | | | | | |
|------------------|------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
| 00 bis 03 | 0,5 | 0,5 | 0,5 | 0,5 | 0,5 | 0,5 | 0,5 | 0,5 | 0,5 | 0,5 |
| 04 bis 16 | 0,500 | 1,000 | 1,500 | 2,000 | 2,500 | 3,000 | 3,500 | 4,000 | 4,500 | 5,000 |
| 17 und 18 | 0,500 | 1,000 | 1,500 | 2,000 | 2,500 | 3,000 | 3,500 | 4,000 | 4,500 | 0,5 |
| 19 bis 21 | 0,500 | 1,000 | 1,500 | 2,000 | 2,500 | 3,000 | 3,500 | 4,000 | 0,5 | 0,5 |
| 22 bis 25 | 0,500 | 1,000 | 1,500 | 2,000 | 2,500 | 3,000 | 3,500 | 0,5 | 0,5 | 0,5 |
| 26 bis 30 | 0,500 | 1,000 | 1,500 | 2,000 | 2,500 | 3,000 | 0,5 | 0,5 | 0,5 | 0,5 |
| 31 | 0,500 | 1,000 | 1,500 | 2,000 | 2,500 | 0,5 | 0,5 | 0,5 | 0,5 | 0,5 |

Table 3: Target values of the analog output in volts

Note: The electronics is unable to reach 5,00 volts and will display approx. 4,95 volts instead.

The actual values will be slightly different from the target values since they are generated by a digital-to-analog converter. Variations of plus/minus 15 mV are unavoidable even with optimal adjustment.

3.8 Interpretation Of Results: Extreme Speed

On original, "ex works" tuning, **PICOTURN-BM** is limited to 50 thousand vanes per second. In terms of **PICOTURN-CT** settings, this corresponds to "speed" = "7" and "no. of vanes" = "10" and thus 280 thousand rpm. In order to measure higher speed, you must modify the **PICOTURN-BM** tuning, see dedicated section.

3.9 Special Mode: Idle Speed

In order to simulate an idle state of the engine, put "no. of vanes" to "01" and "speed" to "1". This results in simulating 666 vanes per second. Accordingly, pulses are detected at the digital output, which depend on setting made to **PICOTURN-BM**. When setting is "0", frequency will be 666 Hz, when set to "5" it will be 133 Hz, when set to "10", it will be 67 Hz and so forth. – This operating mode is intended for test only and does not serve calibration purposes.

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4 Miscellaneous

4.1 Literature Guide

4.2 Last Changes

- 02 Apr. 07 First edition
14. Nov. 13 Version 1.2, Merging the documents (DB_PicoTurnBM + DB_PicoTurnCT);
Resolution analog out adjusted to 0.5% at 25°C;
Ordering numbers adds;
23. Jan. 14 Version 1.3, PicoTurn-SM5.5L (Part No.1108), -SM5F.3L (Part No.1109)
and Extension cable 2.5 m (Part No.707) removed;



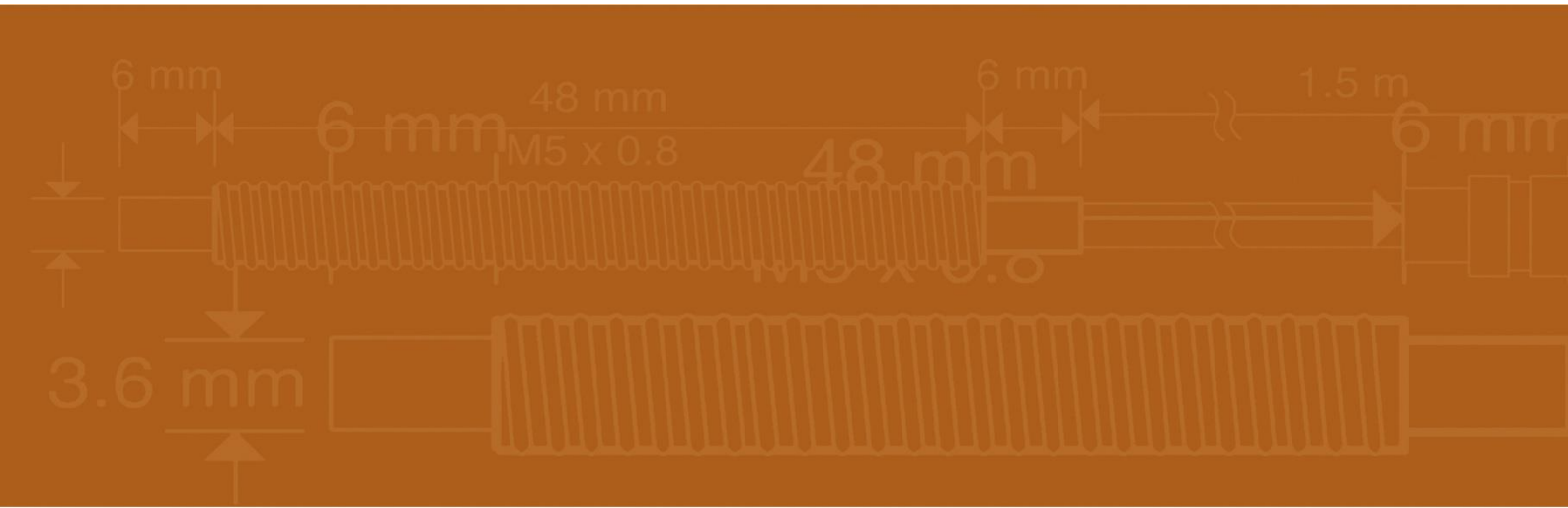
The products **PICOTURN** comply with EMC directive 89/336/EEC, applied standard DIN EN 61326, Equipment for Control and Laboratory (For use in electromagnetically controlled environment).

Generic immunity standard part 2 (EN 61000-4-4: 0,5KV, -4-6: 1V), In case of strong electromagnetic disturbances there might be a deviation of the output signal from the specification, but only for the duration of the disturbance.



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