

# Checking Device for Force, Torque, Displacement and Pressure TRANS CAL

Code:	7280 EN
Delivery:	ex stock
Warranty:	24 months

Model 7280



## Application

The portable digital indicator model TRANS CAL 7280 is an universal checking device for instrumentation examination of mechanical components like presses, equipment of torque and so on. The fields of application range from quality assurance over start-up installations to process monitoring.

Very fast reaction times to the measuring signals are possible with the high measuring rates available. A min/max-memory enables this device for further applications. An universal configurable data logger can store up to 15,000 measured values. Different calibration data such as sensor designation and physical units are possible with the help of 10 possible parameter sets. Measured values or logging values can be transferred via RS232/USB interface to a PC or a printer.

In order to have traceable results from this measurement chain a DKD/DAkkS/manufacturer calibration certificate can be provided. The traceability of the calibration is based on the references applied.

## Description

The model TRANS CAL 7280 can either be battery- or accuoperated in the field or supplied with an external power supply unit. High measuring accuracy paired with fast measuring rate are ensured by the employment of highly precise amplifiers, the 16 bit A/D converter and a microprocessor. The handy digital indicator model 7280 supports sensors on strain gauge basis and active sensors up to 10 V/20 mA. The 10 mm high LCD main display will inform about the presently measured value. An existing basic load can be tared away with the function tare. Due to its high measurement accuracy the device can be used in highly accurate measurements. For a measuring chain we recommend to use the tension/ compression load cell model 8524.

Depending on the existing press force this load cell features measuring ranges from 500 N up to 200 kN (divided in 9 levels).



## **Technical Data**

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Accuracy:	0.1% F.S. ± 1 digit	
Measuring rate:	1/10/100/1000/sec.	
Average value:	x/1, x/2, x/4, x/8, x16, x/32	
Display counts:	± 9.999 + 3 dig. unit	
Zero point alignment:	automatic/manual	
Sensor selection for measurement mode: 10		
Data logger mode:	window, diagram, manual, auto	
Memory values:	max. 15.288	
Bridge resistance of the strain gau	uges: 350 2000 Ω	
Sensitivity, passive:	± 3.3 mV/V	
Sensitivity, active:	± 10 V	
Sensitivity, current:	0/4 20 mA at 75 $\Omega$	
Connection technology:	2 or 3 wire	
Voltage supply passive/active:	5 V/20 mA / ± 12V / over 100 mA ± 12 V altogether max 120 mA	
Working time with 50 % cvclic duration with accus:		

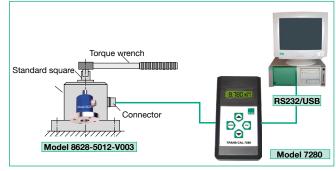
time with 50 % cyc

	passive sensors > 20 h active sensors > 8 h
Nominal temperature range:	+ 15 °C + 35 °C
Range of operating temperature:	+ 5 °C + 45 °C
Storage temperature range:	- 10 °C + 70 °C
Dimensions [D x W x H]:	200 x 100 x 40 [mm]
Protection class:	IP40
Weight:	500 <u>g</u>

## Applications

Test object - torque wrench

Measuring range 0 ... 12 Nm



With torque wrenches the desired torque is set through turning the handle. The tolerance of the torque and the repeating accuracy must therefore be examined at regular intervals before and during use. With TRANS CAL model 7280 and torque sensor model 8628 these values can be determined with high accuracy fast and economically.

#### Test object - hydraulic press



The model TRANS CAL 7280 together with a load cell is a universal reference measuring chain for the calibration of power presses. During calibration on-site the reference force is brought into the flux of the press-fit measurement system. For traceability reasons a DKD/ DAkkS- or manufacturer calibration certificate can be supplied.

## **Order Information**

Digital indicator TRANS CAL model 7280 with battery Model 7280 and test certificate including traceability verification

## **Order Example**

Measuring range 20 kM	with manufacturer	calibration in com-
pression direction:		

Tension and compression load cell	Model 8524-6020
Connector	Model 9900-V280
Mounting of connector	Model 99004
Checking device	Model 7280
Calibration of entire measuring chain	Model 72ABG
Load button	Model 8580-V012
Manufacturer Calibration in 20 % steps, cc M	ompressive direction odel 85WKS-85DXM

## Accessories

6 V plug-in mains adapter	Madel 7000 7001
and accumulator charging	Model 7280-Z001
Accumulator set 4x Mignon 1,2V/2300 mA	Model 7280-Z002
MIN D connector plug 15 pin for sensor connection	Model 9900-V280
Complete set of mating plugs	Model 7280-Z003
Measuring and evaluation software for model 7280 via RS232/USB interface	Model 7280-P001
USB connection cable	Model 9900-K349
RS232 connection cable	Model 9900-K380
Adapter coble length 0.0 m; for TDANS CAL model 7000	

Adapter cable, length 0.2 m; for TRANS CAL model 7280 to strain gauge sensors with 12 pin connector model 9941 Model 99280-540A-0090002

Adapter cable, length 0.2 m; for TRANS CAL model 7280 to strain gauge sensors with 9 pin Min D connector Model 99280-609A-0090002 model 9900-V209

Aluminium case for TRANS CAL model 7280 and accessories



Model 4493-V005

Protective case for TRANS CAL model 7280

Model 4499-Z001

For a large selection of load cells see section 8.4 and 8.5 in our catalog.

## **DKD/DAkkS Calibration Certificate**

DKD/DAkkS Calibration Certificate for force to 200 kN, pressure to 5000 bar and torque to 5 kNm

## Manufacturer Calibration Certificate

Manufacturer Calibration Certificate for force to 200 kN, pressure to 5000 bar, torque to 5 kNm and displacement to 300 mm