

Low-Cost Measuring Chain

For basic force measurements

Digital indicator model 9186 and load cell model 8532

Code: 8532-ANZ EN

Delivery: 1 week

Warranty: 24 months



- Measuring ranges between 0 ... 500 N and 0 ... 20 kN
- Extremely economical force indicator
- Compact sensor design
- Threaded holes for easy assembly
- Very good visual indication via 20 mm display
- Up to 2 limit values optionally possible
- Optionally as built-in or bench top housing
- Measuring chain is trimmed and ready for immediate use

Application

The force measuring chain has been developed for applications where the requirements for precision are not the primary focus, but rather where an economical purchase price and simple functionality are the key criteria. The sensor's strain gauge technology allows both static and dynamically changing forces to be measured. The large display means that the force acting on the sensor can be read easily. The four integrated threaded holes allow the sensor to be integrated quickly and easily into existing production and assembly equipment.

Typical applications include

- ► Testing the strength of welded joints
- Sports medicine
- Monitoring the clamping force of hose connections

Description

The body of the sensor is a flat, cylindrical disk, into which a domed force application knob is integrated. It is important that the force is applied axially to the center of the sensor.

A full-bridge strain gauge is used as the measuring element inside the sensor, by means of which the force to be measured is converted into a proportional electrical voltage. This is indicated as a force on the display.

It has been possible to implement this extremely economical digital indicator through the use of the latest microprocessor technology. The simplicity of operation and adjustment need hardly be explained. The self-explanatory abbreviations allow even an inexperienced user to configure the device in a very short time.



Technical Data

Digital indicator model 9186

Strain gauge

 $\begin{array}{ccc} \text{Connection technology:} & 4 \text{ wire} \\ \text{Bridge resistance:} & 120 \dots 1000 \ \Omega \\ \text{Bridge voltage:} & 30 \ \text{V} / \ 300 \ \text{mV choice per Menu} \\ \text{Sensor excitation:} & 5 \ \text{V} / \ 30 \ \text{mA} \\ & 10 \ \text{V} / \ 30 \ \text{mA} \\ \end{array}$

General data

Standard function

TARA: tare of an offset
Digital control input: TARA

Auxiliary excitation

Panel version: 115 / 230 V AC 50-60 Hz

Desktop version: 115 / 230 V AC 50-60 Hz

Power consumption: 3 VA

Option

Digital limits

2 Relay contacts: 250 V AC / 150 V AC / 8 A, for 2 limits Response time: $\leq 10 \text{ ms (typ.)}$

Please refer to data sheet 9186 for further information.

Technical Data

Compressive load cell model 8532

Measurement range: 0 ... 500 N up to 0 ... 20 kN Bridge resistance: 350 Ω Accuracy: < 1 % F.S. Protection class accord. to EN 60529: IP60 Length of cable: 3 m

Please refer to data sheet 8532, for further information.

Order Information

Low-cost measuring chain completely configured for a range of 20 kN, in panel housing, without limits

1 x 8532-6020-V400 1 x 9186-V0100 1 x 91ABG

Low-cost measuring chain completely configured for a range of 20 kN, in desktop housing, with 2 limits

1 x 8532-6020-V400 1 x 9186-V3102 1 x 9941 1 x 99004 1 x 91ABG

Application

Checking welding seams

A component is welded to a beam. For checking the joint, this component is stressed by the test force F_p in parallel direction to the jointed surfaces. Now the reaction force Fr is measured by a load cell 8532. This is done by the help of a linear bearing. The digital indicator shows the test force in Newton (N).

